

## 5 STAR ADVANTAGE® AUTOBODY PRODUCTS

### TECHNICAL DATA INFORMATION

**DATED: MAY 2020**

#### PRODUCT NUMBER

#3527 Weld-Thru Primer – Gray (Aerosol)      15oz.      6/cs

#### DESCRIPTION:

A durable, zinc enhanced coating that protects all metal surfaces. Stops rust creepage and creates a smooth surface that will accept a variety of top coats. The large fan sprayhead eliminates the need for a spray gun on small repair jobs, and reduces your cleanup time.

#### FEATURES:

Electrochemical Galvanic Action Protects even if Scratched  
Effective Touch-Up for all marred or scratched hot dip galvanized surfaces  
Large Fan Spray Head  
Dry Film Contains 86% Zinc

#### SUGGESTED USES:

All Vehicle Body Panels  
Engine Parts  
Agricultural, Mining and Construction Equipment

#### DIRECTIONS:

*The sprayhead provides a horizontal and vertical fan spray that can be changed by turning the nozzle clockwise or counter clockwise.*

1. Surface must be clean, dry and free of rust before painting. Protect surrounding areas from spray mist. For best results, use when can is between 50°F and 90°F (10°C and 32°C).
2. Shake can at least one minute after rattle is heard and occasionally during use.
3. Spray surface with steady even strokes at a distance of 6 to 10 inches (15 to 25cm). Several light coats give a better finish than one heavy one. Can be sanded or topcoated in 15 minutes.
4. If clogging develops, turn sprayhead . turn or remove and clean sprayhead slot. DO NOT stick pin or other objects into can opening. With can and sprayhead pointed away from you, reinsert sprayhead with a gentle twisting motion.
5. To clear sprayhead for future use, turn can upside down and spray for 3 seconds. Completely empty cans may be recycled or disposed of with regular trash. Dispose of partially empty cans responsibly. DO NOT incinerate or compact.

#### Dry Time\*:

To touch      10 minutes  
Sandable      30 minutes

\*At 72F, 50% humidity, 1.5 mil thickness

\*\*Curing/Recoat time is extended with multiple coats and excessively thick coats\*\*

**Gloss\*:**

Flat, &lt;10

\*as measured on a 60 degree gloss meter.

**PROPERTIES:**

Coverage	Up to 18 square feet
Cleanup	Paint or lacquer thinner
Flammability	Extremely Flammable
Flash point	-4F
Specific Gravity	0.78
Solids Content	19%
MIR value	0.65, cannot exceed 0.70
HAPs content	3%
Storage Temperature	40-100F
Application Temperature	50-90F
Durability	Good
Abrasion Resistance	Good
Resin System	Nitrocellulose lacquer
Shelf life	Guaranteed for 2 years
Shipping Classification	limited quantity, UN 1950
Hazard Class	2.1

**Packaging: 15oz. Aerosol, 6/case****SAFETY INFORMATION - FOR INDUSTRY USE ONLY**

DANGER EXTREMELY FLAMMABLE LIQUID AND VAPOR.

VAPORS MAY CAUSE FLASH FIRE. CONTENTS UNDER PRESSURE.

VAPOR HARMFUL. See other cautions on back panel.

**KEEP OUT OF REACH OF CHILDREN.****WARNING: Cancer and Reproductive Harm**[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).**AVERTISSEMENT: Cancer et Harm Reproductive**[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)**ADVERTENCIA: Cáncer y Daños Reproductivos**[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)**For Chemical Emergencies/Pour les urgences chimiques****Para Emergencias Químicas****Contact CHEMTREC (day or night) at 1-800-424-9300**[www.5starxtreme.com](http://www.5starxtreme.com) / [www.advantagerefinish.com](http://www.advantagerefinish.com)Manufactured in U.S.A (Manufactured for - ABI/Autobody Brands  
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